



VILPE® solutions for flat roofs



VILPE warranties:

10 year
colour
warranty

20 year
technical
warranty



VILPE Oy

Sales & technical support

Tel. +358 20 123 3222

E-mail: sales@vilpe.com

Kauppatie 9

FI-65610 Mustasaari, Finland

> **VILPE.COM**

Tuomas Saikkonen, Executive Vice President

Tel. +358 20 123 3284

*Ville Hellström, Export Manager
Western Europe*

Tel. +358 20 123 3288

*Andrzej Janusz, CEO, VILPE Poland sp. z.o.o.
Poland & Eastern Europe*

Tel. +48 69 534 9751

*Janis Abolins, Sales Manager
Baltic states*

Tel. +371 22 30 5950

*Ella Osipova, Export Manager
Russia and CIS countries*

Tel. +358 20 123 3213

*Leif Fredriksson, Sales Manager
Scandinavia*

Tel. +46 73 386 9420



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VILPE SENSE

A smart system for humidity control

VILPE Sense prevents moisture damages

VILPE Sense is the first product on the market for both detecting and preventing moisture damage. The solution consists of VILPE's roof fan with an EC motor, combined with a control unit and two or more sensors.

VILPE Sense detects even the smallest damage or leakage in e.g. roof structures or base floors by measuring the relative humidity and temperature of the structures, which allows possible damage to be detected as soon as it occurs. The faster hidden damage or leakage is detected, the easier and cheaper it will be to repair.

The VILPE Sense system alerts you to humidity changes in the structures through an application in your phone or on your computer. The system also dries the insulation layer when necessary: for instance, after rain or during humid autumns, that can cause humidity damages even though there are no leakages in the structures.

How it works

The VILPE Sense basic kit consists of two wireless sensors and a control unit, which are linked to an energy-efficient ECo roof fan. All VILPE ECo roof fans can be combined with VILPE Sense. The system can be installed under pressure ventilation pipes so that the structures remain intact. Additional sensors can be added to the system.

One sensor monitors the temperature and relative humidity in the insulation layer, whilst the other measure that of the outdoor air. The data is sent to the control unit and stored at the VILPE cloud service, where it is analysed. If the system detects excess humidity in the insulation layer, the roof fan is automatically activated to work at a higher speed until the structure is dry. When excess humidity has been removed, the roof fan returns to the normal level.



For more information, visit:

[VILPE.COM/EN/SENSE](https://vilpe.com/en/sense)

VILPE Sense

Product	Product no.
VILPE Sense basic kit	735040
VILPE Sense sensor	735041



VILPE Sense basic kit

Benefits

The humidity management system of structures is part of responsible construction and property maintenance. The Sense system benefits property owners, housing company decision-makers and renovation companies. It enables accurate and systematic monitoring of the condition of roof structures and base floors, as well as better drying of structures.

When problems are detected in time, the need for unanticipated and costly renovations is reduced or even eliminated.

Repairs can be directed immediately to the right place, so they are cheaper and faster to implement. Studies or repairs of structures do not need to be conducted on the basis of guesswork alone – objective, measurable data is available to support decision-making. Repair needs are also easy to assess in advance and repairs can be carried out systematically.

Insulation layers and structures are automatically ventilated, for example, after rain. This prevents the formation of mould or fungi in the structures. The insulation layer performance will also be better – moisture in the insulation layer significantly reduces its insulation capacities, which increases energy consumption in the building.

Prevents moisture damage even during construction, when structures are exposed to varying weather conditions.

Increases the resale value of the property. For sales purposes, the condition of the property can be proved with reliable data. The need for difficult roof structure inspections can be reduced.



Through the VILPE Sense application, the condition of your building can be checked at any time, and the system will automatically alert you in cases of potential leakage. This data can also be safely exported to any complete home automation system. Users can follow the temperature, relative humidity, absolute humidity, mould index and roof fan motor speed.

Follow the condition of your roof in the VILPE Sense application



VILPE Alipai FLOW 75 underpressure air vent



VILPE Alipai FLOW 110 underpressure air vent



VILPE Alipai FLOW 160 underpressure air vent



VILPE Alipai FLOW ridge 14



VILPE Alipai FLOW ridge 27

VENTILATION OF ROOF STRUCTURES

Alipai underpressure vents

ALIPAI low pressure air vents allow the roof to breathe

Alipai low pressure air vents ventilate the roof structures and ensures efficient removal of moisture. Moisture is accumulated in wood, concrete and other building materials during the building phase. Moisture can also derive from leaks in structures.

If the roof is not ventilated properly, moist air that arises from the building to the roof can condense and cause moisture in the thermal insulation of the roof. During winter, this moisture can freeze and the thermal insulation loses its insulating properties, which in turn can result in a significant rise in heating costs. Excessive moisture promotes the growth of fungi, moulds and micro-organisms, destroying the structures of the house. With Alipai vents, the thermal insulation of the roof remains dry, the indoor air quality is improved and the heating costs become lower.

Production materials

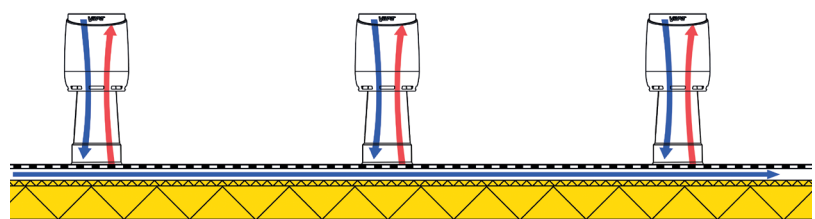
Alipai vents are made from noncorrosive, weatherproof and impact proof, recyclable polypropylene plastic (PP), which is coloured black throughout. Also, the plastic is UV protected, meaning that the sun will not cause any colouring defects. The material is chemically neutral and endures continuous exposure to temperatures from -30°C to + 80°C, temporarily from -40°C to +120°C.

In contact with silicon, the material loses its functionality. The products must not be cleaned with detergents containing silicon nor must they be stored in places where silicon aerosols are used.

Applications

Alipai low pressure air vents are available for the low-pitched, inclined and ridge sections of low-pitched roofs. Alipai ridge low pressure air vents are intended for the ridges of low-pitched roofs. The angle of the flange makes it possible to install the low pressure air vent to the ridge, ensuring improved ventilation of the roof. The flange is installed, following exactly the shape of the ridge, whereby the installation is tight and durable.

The amount of Alipai low pressure air vents per roof area depends on the target building, materials used and building regulations and should be estimated by the construction supervisor. However, as a general guideline one Alipai 75 covers a roof area of approximately 75 m², one Alipai 110 approximately 100 m² and one Alipai 160 approximately 150 m². In the construction planning phase, it is important to ensure that no parts of the roof are left without ventilation and that the air can move freely.



The unique structure of Alipai increases the air flow rate.

Function and properties

The function of the Alipai low pressure air vent is based upon the differential air pressure generated by wind. The unique structure of Alipai generates additional draught in the vent pipe which increases the air flow rate.

Alipai stands on a firm, grooved and wide flange. The patented flange shape and a novel type of grooving on both sides of the flange ensure the best possible adhesion to bitumen roofing. The width of the flange is 150 mm. The pipe size (Ø 75, 110 or 160 mm) should be selected depending on the ventilation need.

Alipai PVC collar is a cone shaped collar that allows a watertight and easy installation of the Alipai underpressure air vent on PVC roof. The Alipai PVC collar is made of PVC plastic and is therefore installed on the PVC roof using the same welding method as the roof material. A stainless steel clamp should be used to tighten the collar around the Alipai air vent. The Alipai PVC collar ensures a waterproof end-result on a PVC roof. Alipai PVC collar is made of coloured Polyvinyl chloride (PVC).

Standard sizes

Product	Size Ø (mm)	Height* (mm)	Colour	Product no.
VILPE Alipai 75 underpressure air vent	75	395 (P = 260)	Black	73002
VILPE Alipai FLOW 110 underpressure air vent	110	473 (P = 330)	Black	732102
			Dark grey	732107
			Light grey	732101
VILPE Alipai FLOW 160 underpressure air vent	160	509 (P = 415)	Black	730162
VILPE Alipai FLOW ridge 14	110	477 (P = 322)	Black	732132
VILPE Alipai FLOW ridge 27	110	477 (P = 322)	Black	732142
	160	396 (P = 302)	Black	730182
VILPE Alipai FLOW low-pitched/inclined	110	665 (P = 500**)	Black	732162
	160	668 (P = 560**)	Black	730172
	160	1022 (P = 924**)	Black	730202
VILPE Alipai FLOW inclined	110	699 (P = 554**)	Black	732162
VILPE PVC collar for Alipai 110 underpressure air vent	110		Dark grey	730102
			Light grey	730103
VILPE Alipai 160 insulation (6 pcs)	160			730192

*P = pipe height from roof surface, excl. the cowl (max. height of snow)

**P = if the pass-through solely is considered in the height of the product, the height is 200 mm for Alipai FLOW low-pitched/inclined and 50 mm for Alipai FLOW inclined.



VILPE Alipai FLOW low-pitched/
inclined 110



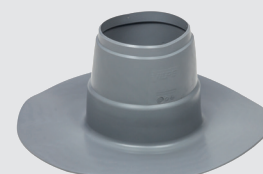
VILPE Alipai FLOW low-pitched/
inclined 160



VILPE Alipai FLOW low-pitched/
inclined 160



VILPE® Alipai FLOW
inclined



VILPE® PVC collar for Alipai
FLOW 110 underpressure air vent

PASS-THROUGHS

Felt tall pass-through

VILPE Felt tall pass-through is used for waterproof installation of VILPE P-series roof accessories on low-pitched roofs. Withdrawal ventilation pipes, roof fans and aerial sleeves should be installed on the Felt tall pass-through.

The height of the VILPE Felt tall pass-through is 200 mm, preventing water to penetrate into the structures in cases where the water level rise on the roof. The flange width is 150 mm. Felt pass-through tall is suitable for VILPE P-series ventilation pipes and roof fans with a diameter of 75-160 mm.

VILPE XL Felt Tall pass-through is used for installation of VILPE P-series XL ventilation pipes and roof fans with an inner pipe diameter of 160-250 mm. The height is 300 mm and the flange width 152/154 mm.

Note! If the duct size is 160 mm, we recommend using the VILPE XL sized P-series ventilation pipes and XL sized pass-through for better insulation.

Installation

Waterproofing can be secured when the Felt tall pass-through is installed during the felt mounting process. The product can also be installed after felt mounting. The VILPE Felt tall pass-through and XL Felt tall pass-through are designed for installation on roofs with a pitch of less than 1:5 (11,5 degrees). The products are made of polypropylene. In contact with silicon, the material loses its functionality. The products must not be cleaned with detergents containing silicon nor must they be stored in places where silicon aerosols are used.

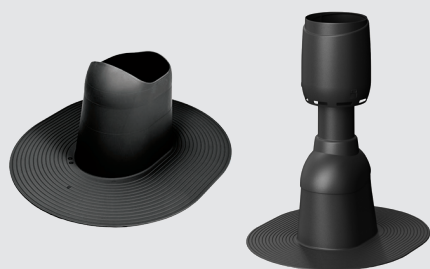
Standard sizes

Product	Colour	Product no.
VILPE Felt tall pass-through	Black	740752
	Grey	740757
VILPE Collar PVC for Felt tall pass-through	Grey	75703
	Light grey	75702
VILPE Collar EPDM for Felt tall pass-through	Black	75700

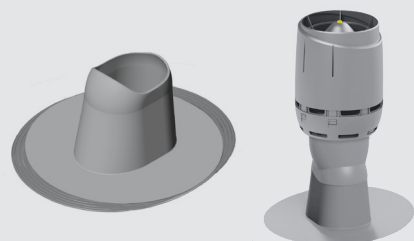
315-630S FLOW pass-throughs

Use and size

The VILPE 315-630S FLOW exhaust vents and ready-made pass-throughs provide an excellent all-in-one solution for larger ventilation projects. The products can be used as exhaust vents in new or renovated industrial buildings, apartment buildings, hotels, sports halls, or in other large buildings with a ventilation unit. The VILPE 315-630S FLOW exhaust vents and pass-throughs come in duct sizes \varnothing 315, 400, 500 and 630 mm, and are available in silver-grey, black-grey and black colour options.



VILPE Felt tall pass-through



VILPE Collar PVC for Felt tall pass-through



VILPE Collar EPDM for Felt tall pass-through



VILPE XL Felt tall pass-through



VILPE 315-400S FLOW pass-through with the FLOW pass-through and the steel flashing set for pass-through

Quick and easy installation with ready-made pass-through

You can either purchase a ready-made pass-through for the VILPE 315-630S FLOW exhaust vents, or install the vents using a custom-built pass-through. The VILPE 315/400S and 500/630S pass-throughs will save you time and effort, however, as they are both easy to install and a safe choice to ensure the vent is water-tight. Since the pass-through is ready-made, the work of waterproofing with sheet metal flashings is minimised – saving both installation time and costs. The smooth bottom of the pass-through is closed and removable, so the product can be adjusted to fit most projects when connecting the pipe junction to the pass-through. A cutout is made in the baseplate for the ventilation duct. The baseplate dimensions are 495 x 495 mm for 315/400S and 740 x 740 mm for 500/630S.

Material and construction

The pass-through is made of plywood and insulated with a 100 mm layer of stone wool. Inside, the pass-through is covered with a perforated sheet metal layer, which works as a silencer. Painted steel flashings, which cover the outside of the plywood, ensure water-tight attachment to the roof material on low-pitched roofs. The painted steel flashing set is sold separately.

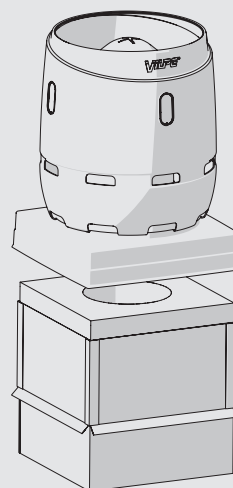
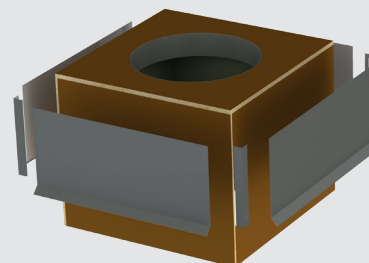
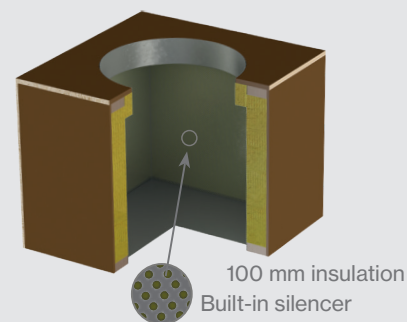
The VILPE 315-630S FLOW exhaust vents are made of polyethylene, which is a light but durable material. Polyethylene is also chemically resistant and therefore does not corrode, unlike similar products made of metal.

More information about the 315-630S FLOW exhaust vents and pass-throughs, including performance data, can be found on the VILPE website:

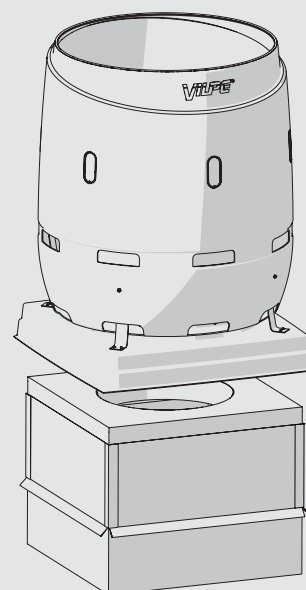
vilpe.com/315-630s-flow/en/

Standard sizes

Product	Size Ø (mm)	Colour	Product no.
VILPE 315S FLOW EXHAUST VENT + INSTALLATION SET	315	Black	350402
		Black-grey	350407
		Silver-grey	350401
VILPE 400S FLOW EXHAUST VENT + INSTALLATION SET	400	Black	350412
		Black-grey	350417
		Silver-grey	350411
VILPE 500S FLOW EXHAUST VENT + INSTALLATION SET	500	Black	350432
		Black-grey	350437
		Silver-grey	350431
VILPE 630S FLOW EXHAUST VENT + INSTALLATION SET	630	Black	350442
		Black-grey	350447
		Silver-grey	350441
VILPE 315S FLOW PASS-THROUGH	315		350421
VILPE 400S FLOW PASS-THROUGH	400		350420
VILPE 500S FLOW PASS-THROUGH	500		350450
VILPE 630S FLOW PASS-THROUGH	630		350451
VILPE 315/400 FLOW STEEL FLASHING SET FOR PASS-THROUGH	315/400	Black	350423
VILPE 500/630 FLOW STEEL FLASHING SET FOR PASS-THROUGH	500/630	Black	350453



The 315/400S FLOW exhaust vent and the 315/400S FLOW pass-through



The 500/630S FLOW exhaust vent and the 500/630S FLOW pass-through

PASS-THROUGH SEALS

Felt pass-through seals

Pass-through seals for low-pitched felt roofs

VILPE Pass-through seals are suitable for pass-throughs in bituminous roofs. The Felt seal product range includes round seals with the diameters of 18-875 mm. RHS seals are suitable for sealing square-shaped objects with the size 40-140 mm, while R-Felt seals are retrofitted pass-through seals for round 19-250 mm diameter objects. The clamps must be chosen according to the pipe size.

Applications

The patented VILPE Felt and RHS seals ensure watertight joints in bitumen roofs at the installation points of vent pipes and billboard footing, antennas, flagpoles and the like.

The patented retrofitted R-Felt and RHS-Felt retrofit seals are used for sealing high objects, and objects where the installation of single-part seals is not possible.

Function and structure

Temperature variations and winds often cause failure of watertight connections on a roof because of natural movement of the roof and pipes. The flexible EPDM rubber in the seals allow the best possible adhesion with the roofing, meaning that the product can withstand larger roof and pipe movements.

The flange of the seal provides the biggest possible adhesion area. The patented structure of the flange and proper installation methods ensure safe fixing to the bitumen and maximum sealing performance. The width of the flange is 150 mm.

In contact with silicon, the material loses its functionality. The products must not be cleaned with detergents containing silicon nor must they be stored in places where silicon aerosols are used.

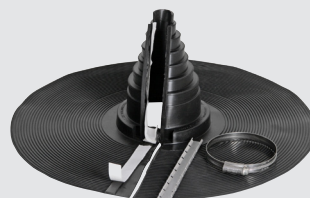
Standard sizes (incl. the clamp)

Product	Model / size Ø (mm)	Product no.
VILPE Felt roof seal	NO-1 Ø 12/19/25/38	70040
	NO-2 Ø 50/60	70060
	NO-3 Ø 75/90	70090
	NO-4 Ø 110/125	70125
	NO-4.5 Ø 130/140	70130
	NO-5 Ø 150/175	70175
	NO-6 Ø 200/250	70250
	NO-7 Ø 275/325	70325
	NO-8 Ø 350/400	70400
	NO-9 Ø 500/525/550/575	71050
	NO-10 Ø 600/625/650/675	71060
	NO-11 Ø 700/725/750/775	71070
NO-12 Ø 800/825/850/875	71080	
VILPE R-Felt set	19-90	70510
	110-170	70514
	160-250	70518
VILPE RHS seal*	40x40/50x50/60x60/70x70	71090
	80x80/100x100/120x120/140x140	71094
VILPE RHS-Felt retrofit 80-150*	80-150	71745

*Clamp not included.



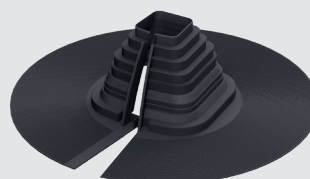
VILPE Felt roof seal



VILPE R-Felt set



VILPE RHS seal



VILPE RHS-Felt retrofit seal



Vapour barrier seals

Pass-throughs in vapour barriers must be sealed. Vapour barrier seals (or HT seals) prevent condensed water from flowing alongside the pipe. HT seals should be used in cases where pipes run through the vapour barrier in inclined or low-pitched roofs.

Installation

If the vapour barrier is made from bitumen, the HT seal should be fixed with bitumen. The flange of the HT seal should be fixed to the vapour barrier with a ventilation tape. If the underlay material is profiled sheeting, a board of a hard material should be installed on top of the vapour barrier valve before installing the HT seal. The flange should be fixed to this board. Since the upper end of the vertical part of the seal is slightly narrower, the seal will be pressed tightly against the pipe.

Production materials

Felt, RHS, R-Felt and HT seals are made from EPDM rubber that is elastic and durable. This material is resistant to weather fluctuations, UV and ozone radiation, as well as acids and alkali. In contact with silicon, the material loses its functionality. The products must not be cleaned with detergents containing silicon nor must they be stored in places where silicon aerosols are used.

Standard sizes

Product	Model / size Ø (mm)	Height (mm)	Product no.
VILPE Vapour barrier seal	HT-50 Ø 50	33	71205
	HT-75 Ø 75		71207
	HT-110 Ø 110		71211
	HT-125 Ø 125		71213
	HT-160 Ø 160		71216
VILPE Vapour barrier seal, tall	HTH-110 Ø 110	133	71212

PVC roof pass-through seals

VILPE PVC roof seals are optimal for sealing pass-throughs for round pipes on PVC roofs. Examples of applications are ventilation discharge pipes, roof poles, sewerage vent pipes, signboard or flagpole bases, aerial sleeves, the roof's external suspension tie-rods and railings. PVC roof seals are available in two sizes: 12-100 mm and 110-160 mm. The colours are dark and light grey.

Material and installation

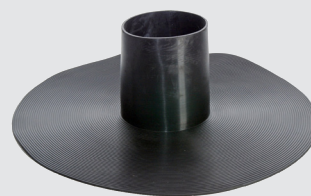
The PVC roof seal is made of coloured polyvinyl chloride (PVC). The seal is fastened by welding with hot air and tightened around the pipe with an included stainless steel clamp. In contact with silicon, the material loses its functionality. The products must not be cleaned with detergents containing silicon nor must they be stored in places where silicon aerosols are used.

Standard sizes

Product	Model / size Ø (mm)	Colour	Product no.
VILPE PVC roof seal	12-100	Light grey	70601
		Dark grey	70602
	110-160	Light grey	70611
		Dark grey	70612



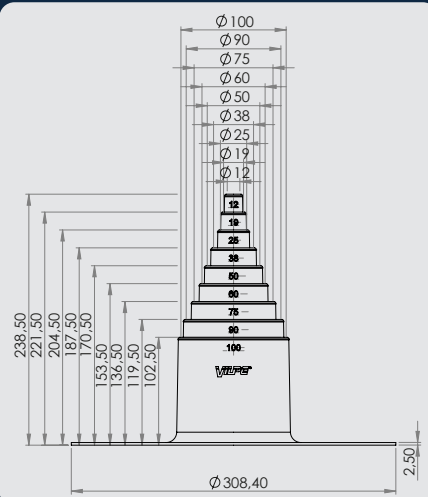
VILPE Vapour barrier seal



VILPE Vapour barrier seal, tall



VILPE PVC roof seal



ROOF DRAINS

Roof drains are needed on flat roofs, where rain water and melted snow is directed inwards on the roof and is discharged by the roof drains into a leader or downspout. VILPE's product range includes roof drains made of both metal and polypropylene.

The roof drains are completely waterproof. Cleaning of the drains is simple, as the leaf gratings are easy to remove. The leaf gratings are, however, when mounted very durable and stays firmly in place despite harsh winds and other external factors.

VILPE roof drains have been designed and tested in accordance with the SFS EN 1253-2 standard. The tests include mechanical stress on grating and drain, overpressure with water, underpressure with air, and flow rate measurements with and without a grating.

Roof drains of polypropylene

The VILPE roof drain range includes two types of outlets made of polypropylene plastic, AM and CM. The AM roof drains can be installed on multiple and single-ply felt bitumen, as well as on plastic-based single-ply roofings. CM roof outlets are developed for bitumen felt roofs.

The AM roof outlets are equipped with a filter that manages larger water masses during heavy rain. The roof drain comes with two filters and therefore the same product can be used as both a siphonic and a traditional roof drain.

A 350 mm long pipe with the diameter 75, 90, 110 or 160 mm is included with the AM roof outlet. In addition, it is possible to buy a 230 V heating cable. The heating cable should be added in order to ensure that water and melted snow is transported away from the roof. A 150 mm wide flange in the frame of the AM roof outlet will secure the product to the insulation layer. The outlet is anchored to the supporting structures by the perforated flange and should be installed according to the instructions provided by the roof manufacturer.

The CM roof outlet is a traditional roof outlet for bitumen roofs. The width of the flange is 150 mm and the two-sided ribbing ensures best possible attachment to the roof. The pipe size of the roof outlet is 75 or 110 mm in diameter. The CM roof outlets are fully waterproof.

Material

The roof drains are produced from noncorrosive, weatherproof and impact proof, recyclable polypropylene plastic (PP), which is black throughout. The plastic is also UV protected, preventing colouring defects from the sun. The material withstands the harsh strains of industry and traffic. The material is chemically neutral and withstands a constant temperature of -30°C – $+80^{\circ}\text{C}$, and temporarily -40°C – $+120^{\circ}\text{C}$.

The flanges of the roof drains are made of the roof materials bitumen and PVC plastics protan and alkorplan, which facilitates fastening of the drains on the roofs. In contact with silicon, the material loses its functionality. The products must not be cleaned with detergents containing silicon nor must they be stored in places where silicon aerosols are used.



VILPE AM roof outlet bitumen



VILPE AM roof outlet protan dark grey



VILPE AM roof outlet protan light grey



VILPE AM roof outlet alkorplan light grey



VILPE CM roof outlet



VILPE AM leaf grating



VILPE AM symphonic grating



VILPE CM leaf grating



VILPE Leaf grating ball

Standard sizes

Product	Size Ø mm
VILPE AM roof outlet bitumen	75
	90
	110
	110/630
	160
VILPE AM roof outlet protan dark grey	110
	160
	110/630
VILPE AM roof outlet protan light grey	110
	160
VILPE AM roof outlet alkorplan light grey	110
	110/630
VILPE AM leaf grating	
VILPE AM symphonic grating	
VILPE CM roof outlet	75
	110
VILPE Leaf grating ball	
VILPE CM leaf grating	

Acid-resistant stainless steel roof drains

VILPE's range of metal roof drains are made of acid-resistant steel (A4 / 316) and are designed to withstand even the most demanding climatic conditions. The roof drain flange is ready-primed to facilitate fastening to bitumen membranes. Metal roof drains are suitable for all gently sloping roofs. The products can also replace old roof drains, making them an excellent choice for renovation sites.

The VILPE acid-resistant stainless steel model A roof drains have a collecting basin. They are suitable for sites where water volume dimensioning requires greater flow through the roof drain, as model A roof drains have a larger filter than model C roof drains of a similar size. There is no collecting basin in model C roof drains.

The pipe sizes of the roof drains are 75, 110 or 160 mm, and different lengths are available for them, starting from 350 mm. Roof drains offer flexibility, as metal roof drains can be cut to fit the dimensions of the installation area. Note that the C-90 200 roof drain is an exception, as it is installed as-is on renovation sites.

A wide range of accessories, including heating elements, plastic leaf gratings and condensation insulation is available for metal roof drains. The builder can always tailor the whole setup to the site. Accessories can be connected to roof drains at the factory during assembly, or the customer can assemble them himself.

Roof drains offer flexibility, as metal roof drains can be cut to fit the dimensions of the installation area. Note that the C-90 200 roof drain is an exception, as it is installed as-is on renovation sites.

Water flow performance

EN 1253-2

Model	Without a grating (l/s)	With a grating (l/s)
C-75	2,2	1,8
C-110	5,3	4,8
C-160	8,2	7,8
A-75	5,7	4,5
A-110	6,1	5,7
A-160	8,2	7,9



VILPE Acid-resistant steel roof drain model A Ø 75



VILPE Acid-resistant steel roof drain model A Ø 110



VILPE Acid-resistant steel roof drain model A Ø 160



VILPE Acid-resistant steel roof drain model C Ø 75



VILPE Acid-resistant steel roof drain model C Ø 90



VILPE Acid-resistant steel roof drain model C Ø 110



VILPE Acid-resistant steel roof drain model C Ø 160

Roof drain, model A

Product	Length (mm)	Product no.
VILPE Acid-resistant steel roof drain, model A Ø 75	350	390001
	600	390002
	750	390003
	1000	390004
VILPE Acid-resistant steel roof drain, model A Ø 110	350	390021
	600	390022
	750	390023
	1000	390024
VILPE Acid-resistant steel roof drain, model A Ø 160	350	390031
	600	390032
	750	390033
	1000	390034

Roof drain, model C

Product	Length (mm)	Product no.
VILPE Acid-resistant steel roof drain, model C Ø 75	350	391001
	600	391002
	750	391003
	1000	391004
VILPE Acid-resistant steel roof drain, model C Ø 90	200	391011
VILPE Acid-resistant steel roof drain, model C Ø 110	350	391021
	600	391022
	750	391023
VILPE Acid-resistant steel roof drain, model C Ø 160	1000	391024
	350	391031
	600	391032
	750	391033
	1000	391034

Accessories

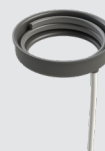
Product	Model	Length (mm)	Product no.
VILPE Plastic leaf grating for model A roof drain	A-75-160		392209
VILPE Plastic leaf grating for model C roof drain	C-75		392205
	C-90		392206
	C-110		392207
	C-160		392208
VILPE Heating element for roof drain	75, 14W		392000
	110, 14W		392002
	160, 14W		392003
	160, 32W		392004
VILPE Bitumen flange for roof drain	C-75-90		392210
	C-110		392211
	C-160 / A-75-160		392212
	Cut to specific length		396000
VILPE Condensation insulation for model A roof drain	A-75	350	395001
		600	395002
		750	395003
		1000	395004
	A-110	350	395021
		600	395022
		750	395023
		1000	395024
	A-160	350	395031
		600	395032
		750	395033
		1000	395034
VILPE Condensation insulation for model C roof drain	C-75	350	395101
		600	395102
		750	395103
		1000	395104
	C-110	350	395121
		600	395122
		750	395123
		1000	395124
	C-160	350	395131
		600	395132
		750	395133
		1000	395134



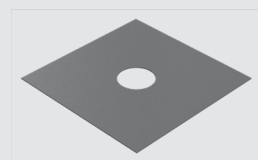
VILPE Plastic leaf grating for model A roof drain



VILPE Plastic leaf grating for model C roof drain



VILPE Heating element for roof drain



VILPE Bitumen flange for roof drain



VILPE Condensation insulation for roof drain

FASTENERS

Croco fasteners

Croco-512 fasteners are used to fasten roofings, insulation sheets and acoustic sheets to aerated concrete (Siporex) or lightweight aggregate concrete (Leca).

Croco A fasteners are used to fasten single-ply membrane roof covering or insulation, while Croco B fasteners are used to fasten two-ply roof covering or hard insulation sheet. Croco A fasteners are suitable for PVC roofing and Croco B fasteners can be used on bitumen ceilings.

Croco A and Croco B fasteners can both be used when the fix-layer is steel, concrete or wood. Fixing is done with a metal screw to steel or wood and with a concrete screw to concrete. An adjustable screw can also be used with all Croco A and B models.

Alter Croco length with adjustable screws

The modern Croco A and B fasteners with adjustable screws make roof installations easier and faster, as the length of the fasteners can be easily adjusted to follow the roof slope. The risk of mounting errors decreases as the fasteners can be adjusted according to the thickness of the roofing and isolation materials. As fewer fastener models are needed, mounting costs decrease and warehouse space is saved. Adjustable fasteners can be used for both new construction and renovation.

A T-25 (7 mm) Torx tool is used for installation. If installing the product on concrete, an M drill and an M drill extension or similar tools are also needed. The Torx tool and M drill with extension are sold separately.



VILPE Croco A adjustable fastener



VILPE Croco B adjustable fastener



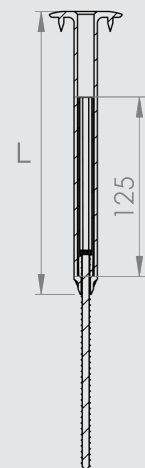
VILPE Croco 512



VILPE Croco B

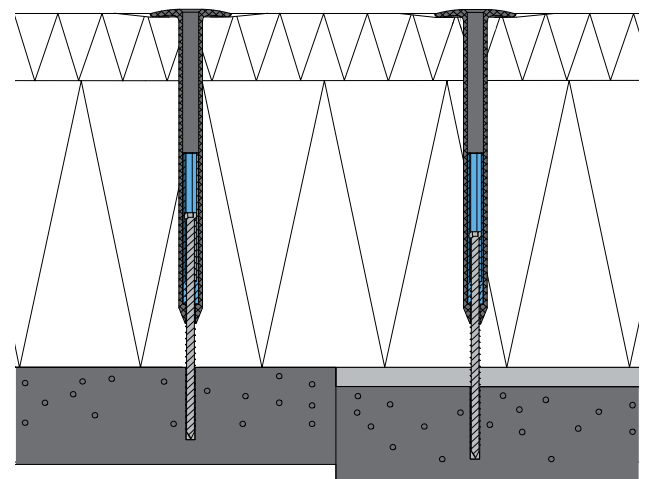
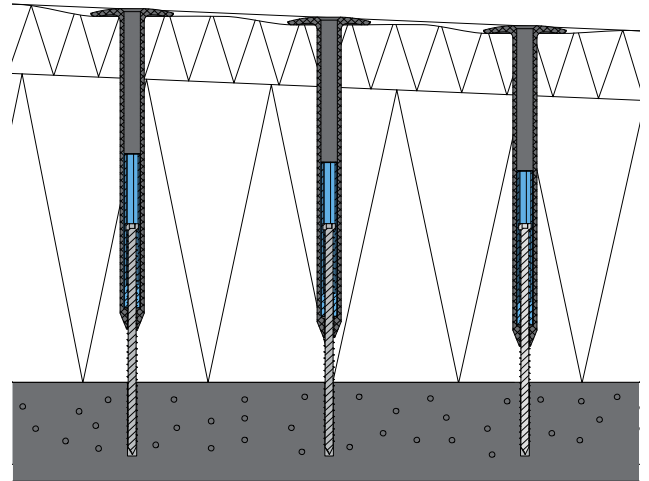
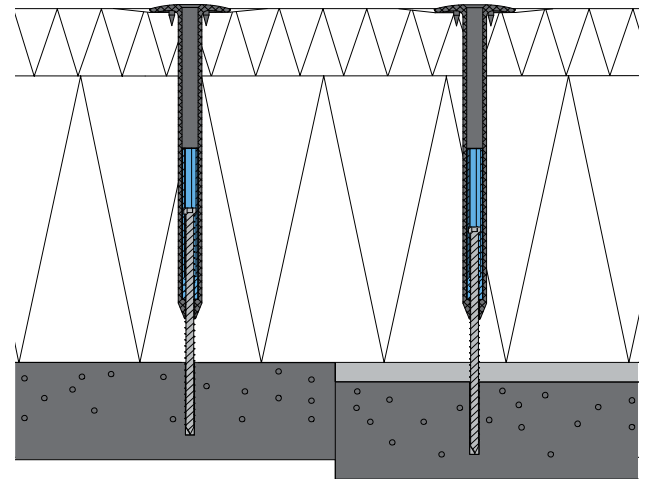
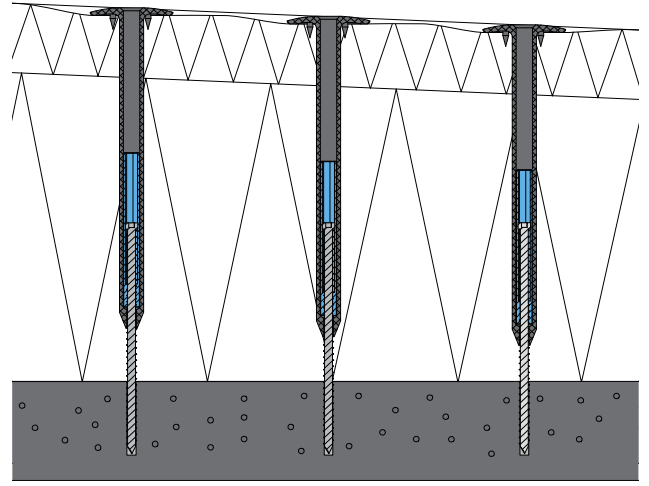


VILPE Croco A



Standard sizes

Product	Model / length (mm)	Product no.
Croco 512	00-10	054010
	10-30	054030
	30-50	054050
	50-70	054070
	80-100	054100
	100-120	054120
	120-140	054140
	140-160	054160
	180-200	054200
	230-250	054250
	280-300	054300
	330-350	054330
	380-400	054380
Croco A	20	02020
	50	02050
	80	02080
	100	02100
	120	02120
	150	02150
	170	02170
	200	02200
	230	02230
	250	02250
	300	022300
	350	022350
	400	022400
	450	022450
	500	022500
	550	022550
	600	022600
650	022650	
700	022700	
Croco B	20	02520
	30	02530
	50	02550
	80	02580
	100	02600
	110	02610
	120	02620
	140	02640
	150	02650
	170	02654
	200	02660
	230	02664
	250	02670
	260	02674
	290	02678
	300	02680
	350	02690
400	02700	
450	02710	
500	02720	
550	02730	
600	02740	



Selection table for Croco A/B and nails/screws

Fastener elasticity 10 % of insulation

Insulation (mm)	Croco A/B + KLA Concrete nail	Croco A/B + KLA Drill point screw	Croco A/B + Concrete screw	Croco A/B + Adjustable screw
20	A/B-20 + nail - 45	A/B-20 + screw - 40	A/B-20 + screw - 35	
30	A/B-20 + nail - 55	A/B-20 + screw - 50	A/B-20 + screw - 50	
40	A/B-20 + nail - 65	A/B-20 + screw - 50	A/B-20 + screw - 60	
50	A/B-50 + nail - 45	A/B-50 + screw - 40	A/B-50 + screw - 35	
60	A/B-50 + nail - 55	A/B-50 + screw - 50	A/B-50 + screw - 50	
70	A/B-50 + nail - 65	A/B-50 + screw - 50	A/B-50 + screw - 60	
80	A/B-50 + nail - 75	A/B-50 + screw - 70	A/B-50 + screw - 70	
90	A/B-80 + nail - 55	A/B-80 + screw - 50	A/B-80 + screw - 50	
100	A/B-80 + nail - 65	A/B-80 + screw - 50	A/B-80 + screw - 60	
110	A/B-100 + nail - 55	A/B-100 + screw - 50	A/B-100 + screw - 50	
120	A/B-100 + nail - 65	A/B-100 + screw - 50	A/B-100 + screw - 60	
130	A/B-120 + nail - 55	A/B-120 + screw - 50	A/B-120 + screw - 50	
140	A/B-120 + nail - 65	A/B-120 + screw - 50	A/B-120 + screw - 60	
150	A/B-120 + nail - 75	A/B-120 + screw - 70	A/B-120 + screw - 70	
160	A/B-140 + nail - 65	A/B-140 + screw - 50	A/B-140 + screw - 60	
170	A/B-150 + nail - 65	A/B-150 + screw - 50	A/B-150 + screw - 60	A/B-150 + screw
180	A/B-150 + nail - 75	A/B-150 + screw - 70	A/B-150 + screw - 70	A/B-150 + screw
190	A/B-170 + nail - 65	A/B-170 + screw - 50	A/B-170 + screw - 60	A/B-150 + screw
200	A/B-170 + nail - 75	A/B-170 + screw - 70	A/B-170 + screw - 70	A/B-150 + screw
210	A/B-170 + nail - 85	A/B-170 + screw - 70	A/B-170 + screw - 80	A/B-150 + screw
220	A/B-200 + nail - 65	A/B-200 + screw - 50	A/B-200 + screw - 60	A/B-150/200 + screw
230	A/B-200 + nail - 75	A/B-200 + screw - 70	A/B-200 + screw - 70	A/B-150/200 + screw
240	A/B-200 + nail - 85	A/B-200 + screw - 70	A/B-200 + screw - 80	A/B-150/200 + screw
250	A/B-230 + nail - 65	A/B-230 + screw - 50	A/B-230 + screw - 60	A/B-150/200 + screw
260	A/B-230 + nail - 75	A/B-230 + screw - 70	A/B-230 + screw - 70	A/B-200 + screw
270	A/B-230 + nail - 85	A/B-230 + screw - 70	A/B-230 + screw - 80	A/B-200 + screw
280	A/B-250 + nail - 75	A/B-250 + screw - 70	A/B-250 + screw - 70	A/B-200/250 + screw
290	A-250 + nail - 85 / B-260 + nail - 75	A-250 + screw - 70 / B-260 + screw - 70	A-250 + screw - 80 / B - 260 + screw - 70	A/B-200/250 + screw
300	A-250 + nail - 95 / B-260 + nail - 85	A-250 + screw - 90 / B-260 + screw - 70	A-250 + screw - 90 / B - 260 + screw - 70	A/B-200/250 + screw
310	A-250 + nail - 105 / B-260 + nail - 95	A-250 + screw - 90 / B-260 + screw - 90	A-250 + screw-100 / B-260 + screw - 70	A/B-250 + screw
320	A-250 + nail - 115 / B-290 + nail - 75	A-250 + screw - 110 / B-290 + screw - 70	A-250 + screw-110 / B-260 + screw - 70	A/B-250 + screw
330	A/B-300 + nail - 75	A/B-300 + screw - 70	A/B-300 + screw - 70	A/B-250/300 + screw
340	A/B-300 + nail - 85	A/B-300 + screw - 70	A/B-300 + screw - 80	A/B-250/300 + screw
350	A/B-300 + nail - 95	A/B-300 + screw - 90	A/B-300 + screw - 90	A/B-250/300 + screw
360	A/B-300 + nail - 105	A/B-300 + screw - 90	A/B-300+ screw - 100	A/B-300 + screw
370	A/B-300 + nail - 115	A/B-300 + screw - 110	A/B-300 + screw - 110	A/B-300 + screw
380	A/B-350 + nail - 75	A/B-350 + screw - 70	A/B-350 + screw - 70	A/B-300/350 + screw
390	A/B-350 + nail - 85	A/B-350 + screw - 70	A/B-350 + screw - 80	A/B-300/350 + screw
400	A/B-350 + nail - 95	A/B-350 + screw - 90	A/B-350 + screw - 90	A/B-300/350 + screw
410	A/B-350 + nail - 105	A/B-350 + screw - 90	A/B-350 + screw - 100	A/B-350 + screw
420	A/B-350 + nail - 115	A/B-350 + screw - 110	A/B-350 + screw - 110	A/B-350 + screw
430	A/B-350 + nail - 125	A/B-350 + screw - 110	A/B-350 + screw - 120	A/B-350/400 + screw
440	A/B-400 + nail - 85	A/B-400 + screw - 70	A/B-400 + screw - 80	A/B-350/400 + screw
450	A/B-400 + nail - 95	A/B-400 + screw - 90	A/B-400 + screw - 90	A/B-350/400 + screw
460	A/B-400 + nail - 105	A/B-400 + screw - 90	A/B-400 + screw - 100	A/B-400 + screw
470	A/B-400 + nail - 115	A/B-400 + screw - 110	A/B-400 + screw - 110	A/B-400 + screw
480	A/B-400 + nail - 125	A/B-400 + screw - 110	A/B-400 + screw - 120	A/B-400/450 + screw
490	A/B-450 + nail - 85	A/B-450 + screw - 70	A/B-450 + screw - 80	A/B-400/450 + screw
500	A/B-450 + nail - 95	A/B-450 + screw - 90	A/B-450 + screw - 90	A/B-400/450 + screw
510	A/B-450 + nail - 105	A/B-450 + screw - 90	A/B-450 + screw - 100	A/B-450 + screw
520	A/B-450 + nail - 115	A/B-450 + screw - 110	A/B-450 + screw - 110	A/B-450 + screw
530	A/B-450 + nail - 125	A/B-450 + screw - 110	A/B-450 + screw - 120	A/B-450/500 + screw
540	A/B-450 + nail - 135	A/B-450 + screw - 130	A/B-450 + screw - 130	A/B-450/500 + screw
550	A/B-500 + nail - 95	A/B-500 + screw - 90	A/B-500 + screw - 90	A/B-450/500 + screw
560	A/B-500 + nail - 105	A/B-500 + screw - 90	A/B-500 + screw - 100	A/B-500 + screw
570	A/B-500 + nail - 115	A/B-500 + screw - 110	A/B-500 + screw - 110	A/B-500 + screw
580	A/B-500 + nail - 125	A/B-500 + screw - 110	A/B-500 + screw - 120	A/B-500/550 + screw
590	A/B-500 + nail - 135	A/B-500 + screw - 130	A/B-500 + screw - 130	A/B-500/550 + screw
600	A/B-550 + nail - 95	A/B-550 + screw - 90	A/B-550 + screw - 90	A/B-500/550 + screw
610	A/B-550 + nail - 105	A/B-550 + screw - 90	A/B-550 + screw - 100	A/B-550 + screw
620	A/B-550 + nail - 115	A/B-550 + screw - 110	A/B-550 + screw - 110	A/B-550 + screw
630	A/B-550 + nail - 125	A/B-550 + screw - 110	A/B-550 + screw - 120	A/B-550/600 + screw
640	A/B-550 + nail - 135	A/B-550 + screw - 130	A/B-550 + screw - 130	A/B-550/600 + screw
650	A/B-600 + nail - 95	A/B-600 + screw - 90	A/B-600 + screw - 90	A/B-550/600 + screw
660	A/B-600 + nail - 105	A/B-600 + screw - 90	A/B-600 + screw - 100	A/B-600 + screw
670	A/B-600 + nail - 115	A/B-600 + screw - 110	A/B-600 + screw - 110	A/B-600 + screw
680	A/B-600 + nail - 125	A/B-600 + screw - 110	A/B-600 + screw - 120	A/B-600 / A-650 + screw
690	A/B-600 + nail - 135	A/B-600 + screw - 130	A/B-600 + screw - 130	A/B-600 / A-650 + screw
700	A-650 + nail - 95 / B-600 + nail - 145	A-650 + screw - 90 / B-600 + screw - 130	A-650 + screw - 90	A/B-600 / A-650 + screw
710	A-650 + nail - 105 / B-600 + nail - 155	A-650 + screw - 110 / B-600 + screw - 150	A-650 + screw - 100	A-650 + screw
720	A-650 + nail - 115	A-650 + screw - 110	A-650 + screw - 110	A-650 + screw
730	A-650 + nail - 125	A-650 + screw - 110	A-650 + screw - 120	A-650/700 + screw
740	A-650 + nail - 135	A-650 + screw - 130	A-650 + screw - 130	A-650/700 + screw
750	A-700 + nail - 95	A-700 + screw - 90	A-700 + screw - 90	A-650/700 + screw
760	A-700 + nail - 105	A-700 + screw - 90	A-700 + screw - 100	A-700 + screw
770	A-700 + nail - 115	A-700 + screw - 110	A-700 + screw - 110	A-700 + screw
780	A-700 + nail - 125	A-700 + screw - 110	A-700 + screw - 120	A-700 + screw
790	A-700 + nail - 135	A-700 + screw - 130	A-700 + screw-130	A-700 + screw
800	A-700 + nail - 145	A-700 + screw - 130		A-700 + screw
810	A-700 + nail - 155	A-700 + screw - 150		
820		A-700 + screw - 150		

Croco tools

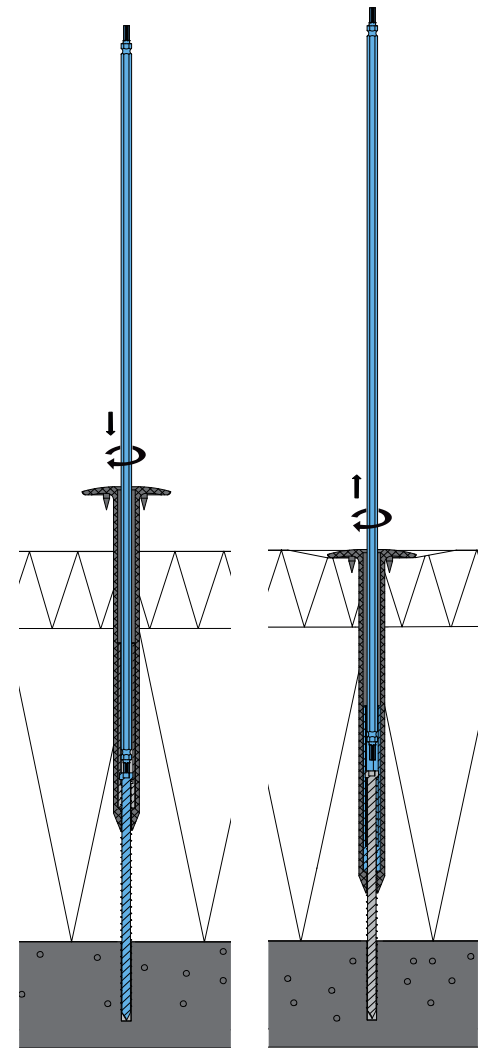
Tools for Croco B and Croco A

A double-ended Torx installation bit is needed to fasten drill point screws and Croco B fasteners. The length of the installation bit is chosen according to length of the fastener. We recommend that the bit is at least 30 mm longer than the fastener. 6 mm Torx tools are not recommended for adjustable Croco screws.

For the concrete Croco nails, a \varnothing 5 mm hole is drilled with a drill bit fastened to a drill bit extension. Standard SDS+ drills can be used with thinner insulation thicknesses. The concrete nails are installed using a blow stick and a drilling hammer.

Standard sizes

Model	Length (mm)	Product no.
065-2X TORX BIT	65	910065
150-2x TORX BIT	150	910115
350-2x TORX BIT	350	910135
500-2x TORX BIT	500	910150
700-2x TORX BIT	700	910170
K-DRILL 5/28		90274
K-DRILL EXTENSION-400 SDS	400	90270
K-DRILL EXTENSION-600	600	90272
K-DRILL EXTENSION-800	800	90277
5X150/210 SDS+DRILL		9515206
BLOW STICK 600 SDS+	600 (using length 400 mm)	90238
BLOW STICK 800 SDS+	800 (using length 600 mm)	90240
M-DRILL 5/35		90290
M-DRILL 5/55		90291
M-DRILL EXTENSION	750	90292
700-2X (7 mm) TORX BIT ADJUSTABLE	700	910180



Croco-512 tools

For Croco 512 a hole of \varnothing 12 mm is drilled with an edge drill to the aerated concrete (Siporex). The steel wedge of the 60-300 mm long Croco 512 -fastener is installed with a setting tool or a peg for setting tool. The steel wedge of the 250-500 mm long Croco 512 -fastener is installed with handpeg.

Standard sizes

Model	Length (mm)	Product no.
512-DRILL 12x400		90400
SETTING TOOL 308/512 (Croco-512: 60-300 MM)		90010
PEG FOR SETTING TOOL (Croco-512: 60-300 MM)	320	90011
480-HANDPEG (308/512) Croco-512: 250-500 MM	480 (total length 600)	90048

Installation of a felt roof using VILPE fasteners.



Power-fasteners

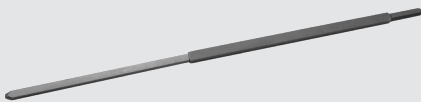
VILPE Power A is used for fastening new roof covering and insulation material to an old bitumen felt roofing or for fastening an insulation sheet to another insulation material, e.g. styrox, foam sheets, polyurethane sheets. The square body is stronger and prevents the tool from spinning around during the installation. In cases where there are several layers of bitumen on the roof, or if the bitumen is old and hardened, the fasteners may require pre-drilling. The drilling can be done with, for instance, an 8 mm drill or, if necessary, thicker.

Powers are installed with the square special bit. The length of the fastener is chosen according to the insulation thickness. The Powers are made of strong polyamide (nylon) and the standard colour is black. The number of fasteners needed is determined by the results of the pull-out tests.

Dimensions: Flange Ø 50 mm, spiral size Ø 28 mm.



VILPE Power A



VILPE Power tool

Standard sizes

Product	Model / length (mm)*	Product no.
VILPE Power A (square body)	60, 00	284060
	70, 00-20	284070
	90, 20-40	284090
	110, 40-60	284110
	130, 60-80	284130
	150, 80-100	284150
	175, 100-120	28175
	200, 130-150	28200
	225, 160-170	28225
VILPE Power tools	POWER-350	90133

*The first value for VILPE Power A and VILPE Power A adjustable is the total length of the product, while the second values describe the insulation thickness.





> [VILPE.COM](https://vilpe.com)

VILPE Oy
Kauppatie 9
FI-65610 Mustasaari
Finland

Sales & technical support
Tel. +358 20 123 3222
sales@vilpe.com

See our installation videos on
> youtube.com/vilpe

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Innovative and Easy

VILPE Oy

The VILPE products are produced and manufactured by VILPE Oy in Finland. VILPE Oy was founded in 1975 and is a pioneer in ventilation and roofing products in Finland, Scandinavia, the Baltics and Russia. Our products improve life quality by ensuring optimal indoor air quality, lowering the risk of health problems and prolonging the lifetime of building structures. The certified VILPE products are known for their superior quality and have been developed to withstand the harshest weather conditions in North Europe.

The highest quality standards for ventilation and roof products

Our aim is to deliver quality products in accordance with the needs of our customers. VILPE Oy has received the ISO 9001:2015 quality certificate and ISO 14001:2015 environment certificate. These certificates concern both product development, production and sales.

We are dedicated to be as environmentally friendly as we can, for instance by continuously developing more energy efficient products and using production methods that minimize environmental waste. We are committed to be a responsible actor, making the world a greener place.